



BDL INSTALLATION REQUIREMENTS

- Always wear personal protective equipment.
- Use the supplied parts list to check if the kit contains all the parts.
- Thoroughly clean the surface before installation.
- The product may only be installed by trained personnel.

If you have to drill or grind:

- Always wear the correct eye and hearing protection.
- Remove all material swarf before installation.
- Do not use compressed air to remove swarf, as this can cause injuries.

Parts

 <p>Complete installation kit suitable for dry container and cooler</p>	 4 x M10 (securing) nuts (5115035)	 <p>1 x shim rubber (10468002)</p>	 <p>4 x M10 120 mm bolts (5115058)</p>
	 4 x M10 washers (5115043)		 <p>2 x 20-cm PVC pipe (5061001)</p>
	 4 x red plastic caps (5127008)	 4 x black plastic caps (5127007)	

Tools required

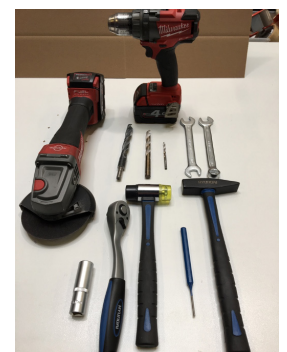
- Drill
- Angle grinder
- Nylon-faced hammer and steel hammer
- Centre punch
- Socket wrench with long 17-mm socket
- 2 x open-ended 17-mm spanners
- 4-mm drill bit
- 11-mm drill bit
- 16-mm drill bit
- Welding equipment



Always secure nuts with threadlocker.

Locktite 243 - 50 ml

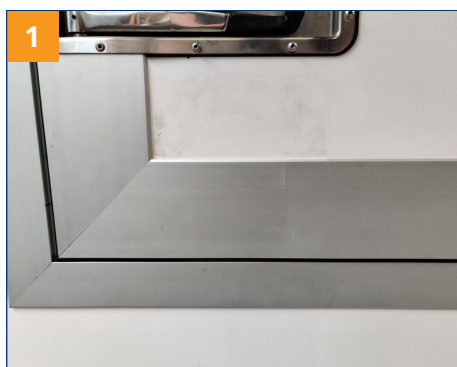
Item no. 1335886



Important information! Read these instructions carefully before starting the installation.

BDL INSTALLATION REQUIREMENTS

PREPARATION FOR INSTALLATION

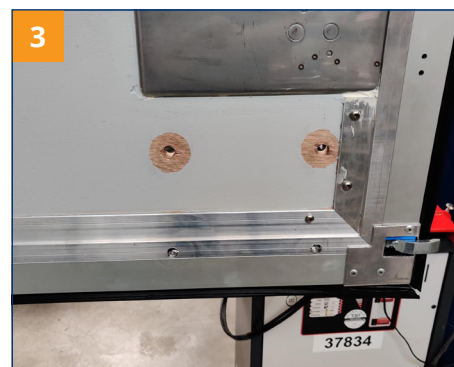


1 Determine location: left as far as possible on the right-hand door. Check the position to see that nothing gets in the way, such as closing rods, closing handle and protection rubbers. Also check the inside of the door and under the frame. Check that nothing is in the way of the welding container.

DRILLING



2 Mark the holes using a pen or pencil (make sure that you don't place the BDL too high due to the welding container). Then start to pre-drill using a small drill bit. Once you have done that, hold the BDL in front of the holes to check whether they are right in the centre.



3 Drill the holes through to 11 mm. Then drill the hole through to 16 mm on the inside (ONLY ON THE INSIDE). This is for a PVC tube that ensures better and neater installation, as the door is not being pressed together.

ASSEMBLY



4 Mount the BDL on the door with the filling rubber in between on the outside and the carriage bolts provided.



5 Insert the PVC tubes on the inside and cut them to size to make them flush with the door. Continue with the black cap, followed by the washer, and the (securing) nut. Do not secure it too firmly, as the BDL still needs to be adjusted. If required, place a welding bond on the threaded rod.

WELDING BOX



6 Now place the lock with the welding box in the BDL. Mark out the welding box on the bottom frame. When you close the door now, you will know exactly where it should be installed. You must push the welding box upwards slightly to give the lock a little play.

WELDING BOX



7 Adhere the welding box to the marked-out spot. Check that the lock fits and has enough space. If not, adjust the welding box. Finish welding the rest of the welding box to secure firmly.

FINISHING



8 Check that the BDL is straight. If the BDL is straight, the bolts can be turned.



9 The protruding threaded rod must be ground off. For a nice finish, there are red caps in the kit which you can install. Do not, however, hit the caps too hard, to prevent damage.

TL-H03-2303

